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PART 2 – RECIPROCATING COMPRESSORS

SECTION 22.- IMPROVEMENTS IN TECHNOLOGY OR MODERNIZATION APPLICABLE TO RECIPROCATING COMPRESSORS.

CXLI.- TEMPORARY SUCTION SCREEN – RECIPROCATING COMPRESSORS

Installation of a temporary suction screen is recommended as an additional precaution to prevent dirt carryover, welding beads and other debris from entering the cylinders. A typical screen design is shown in Figure CXLI.1 with major details about, which are commercially available. A pressure gauge should be placed across the screen to measure the pressure drop. The screen should be removed and cleaned when the pressure drop has increased 10% of line pressure. Pressure drop across the screen must not exceed 20 PSIG (138 kPa)) on line pressures above 200 PSIG (1379 kPa). Pressure drop in excess of this value may collapse the screen.